

MULTI-PURPOSE MACHINE

Model 400/550

Specifications

Cutting (Lathe)

Swing over bed		250 mm
Distance between centers	Model 400	400 mm
	Model 550	550 mm
Hole through spindle		20 mm
Spindle taper		MT3
Tailstock taper		MT2
Spindle speed (6 steps)		125-2000 rpm
Compound travel		75 mm
Cross slide travel		110 mm
Motor output power		550 W
Thread range		
	Metric version	0.4-3.0 mm (12 threads pitches)
	Imperial version	10-44 TPI (8 threads pitches)
Weight (Net/Gross)	Model 400	125/160 kg
	Model 550	145/180 kg
Packing Size (LxWxH)		
	Model 400	1100x680x610 mm
	Model 550	1200x680x610 mm

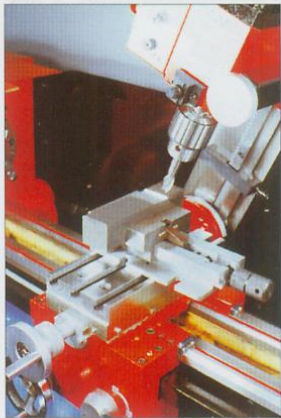


Standard Attachment

- Ø125 mm three jaw chuck
- Ø13 mm drill chuck with taper shank
- Dead centers MT3 and MT2
- Gear set
- Mill table



Mill table



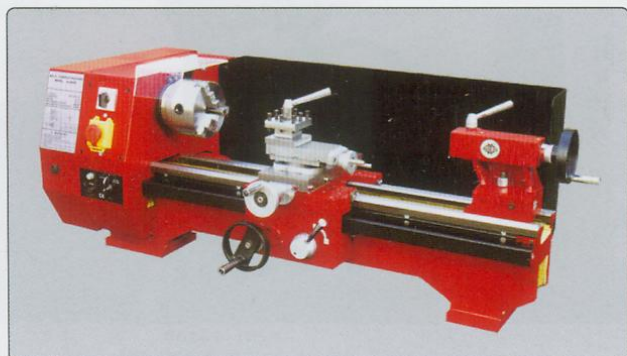
It's milling now.

Drilling & Milling

Drilling capacity		13 mm
End milling capacity		16 mm
Face milling capacity		30 mm
Spindle taper		MT3 or R8
Spindle speed	Low range	100-1100 rpm±10%
	High range	100-2500 rpm±10%
Headstock travel		180 mm
Spindle to worktable		245 mm
Head tilt		25°L, 45°R
Motor output power		350 W
Weight (Net/Gross)		32/47 kg
Packing size		770x412x550 mm
M2/400 Overall dimension (LxWxH)		1100x680x860 mm
M2/550 Overall dimension (LxWxH)		1200x680x860 mm

M6 = C6 + mill attachment (M6MA)

Model:400/550



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|------------|--|
| S/N:10017 | Stand Model 400 |
| S/N:10018 | Stand Model 550 |
| S/N:10019 | Steady rest |
| S/N:10020 | Follow rest |
| S/N:10021 | Grinding & Milling attachment |
| S/N:10022 | 11 pcs cutter set 10x10mm |
| S/N:10023 | Ø220 mm Face plate |
| S/N:10023A | Clamping kit for face plate |
| S/N:10024 | Rolling center MT#2 |
| S/N:10025A | Four jaw chuck with flange (Independent) Ø125 mm |
| S/N:10026 | Quick change rest |
| S/N:10027 | Tailstock chuck dia.13 mm+mt#2 |
| S/N:10028 | Cutter 2 pcs set |
| S/N:10036 | Quick vice 100 mm |
| S/N:10037 | Mill chuck set Ø4-Ø16 mm/7 pcs |
| S/N:10045 | End mill Ø4-Ø16 mm/7 pcs |
| S/N:10046 | End mill MT#3/Ø30 mm |
| S/N:10047 | Clamping kit 42 pcs / bolt 10 mm |
| S/N:10149 | Mill chuck set Ø4-Ø16 mm/7 pcs |

DRCD kit



S/N:10151



OPTIONAL ACCESSORIES