

Metalworking Machine

MULTI-PURPOSE MACHINE Model 400/550

Specifications

Cutting (Lathe)

Swing over bed		250 mm
Distance between centers	Model 400	400 mm
	Model 550	550 mm
Hole through spindle		20 mm
Spindle taper		MT3
Tailstock taper		MT2
Spindle speed (6 steps)		125-2000 rpm
Compound travel		75 mm
Cross slide travel		110 mm
Motor output power		550 W
Thread range		
Metric version	0.4-3.0 mm (12 threads pitches)	
Imperial version	10-44 TPI (8 threads pitches)	
Weight (Net/Gross)	Model 400	125/160 kg
	Model 550	145/180 kg
Packing Size (LxWxH)		
Model 400		1100x680x610 mm
Model 550		1200x680x610 mm



Standard Attachment

- Ø125 mm three jaw chuck
- Ø13 mm drill chuck with taper shank
- Dead centers MT3 and MT2
- Gear set
- Mill table

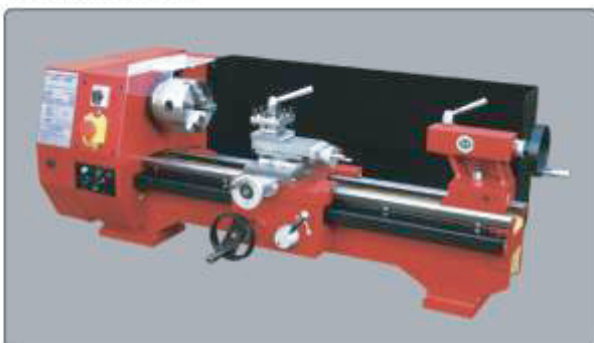


It's milling now.

Drilling & Milling

Drilling capacity		13 mm
End milling capacity		16 mm
Face milling capacity		30 mm
Spindle taper		MT3 or R8
Spindle speed	Low range	100-1100 rpm±10%
	High range	100-2500 rpm±10%
Headstock travel		180 mm
Spindle to worktable		245 mm
Head tilt		25°L, 45°R
Motor output power		350 W
Weight (Net/Gross)		32/47 kg
Packing size		810x420x500 mm
M2/400 Overall dimension (LxWxH)		1050x680x860 mm
M2/550 Overall dimension (LxWxH)		1200x680x860 mm

M6 = C6 + mill attachment (M6MA) Model:400/550



S/N:10017	Stand Model 400
S/N:10018	Stand Model 550
S/N:10019	Steady rest
S/N:10020	Follow rest
S/N:10021	Grinding & Milling attachment
S/N:10022	11 pcs cutter set 10x10mm
S/N:10023	Ø220 mm Face plate
S/N:10023A	Clamping kit for face plate
S/N:10024	Rolling center MT#2
S/N:10025A	Four jaw chuck with flange (Independent) Ø125 mm
S/N:10026	Quick change rest
S/N:10027	Tailstock chuck dia.13 mm+mt#2
S/N:10028	Cutter 2 pcs set
S/N:10036	Quick vice 100 mm
S/N:10037	Mill chuck set Ø4-Ø16 mm/7 pcs
S/N:10038-45	End mill Ø4-Ø16 mm/7 pcs
S/N:10046	End mill MT#3/Ø30 mm
S/N:10047	Clamping kit 42 pcs / bolt 10 mm
S/N:10149	Mill chuck set Ø4-Ø16 mm/7 pcs

DRCD kit



S/N:10151



OPTIONAL ACCESSORIES